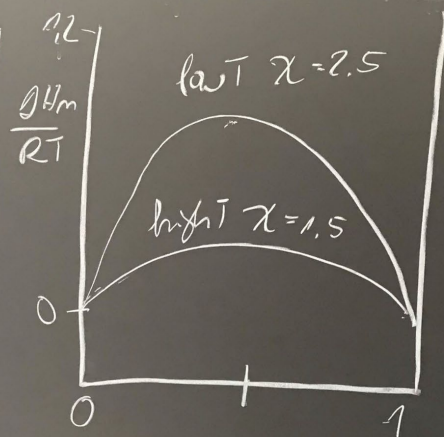
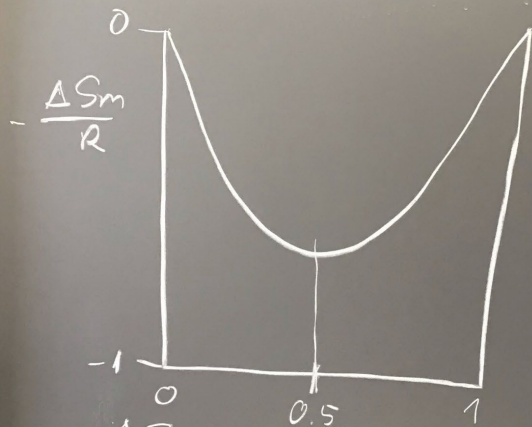




$$\Delta G_m < 0$$

$$\left(\frac{\partial^2 \Delta G_m}{\partial x^2} \right)_{P,T} > 0$$

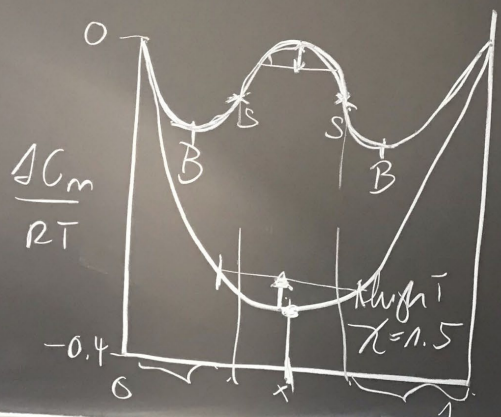
$$-\frac{\Delta S_m}{R} = x_1 \ln x_1 + x_2 \ln x_2$$

per mole
of lattice site

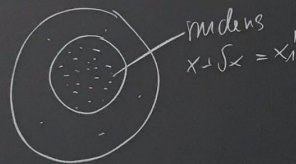
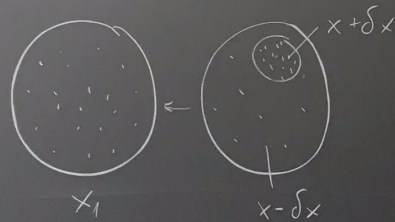
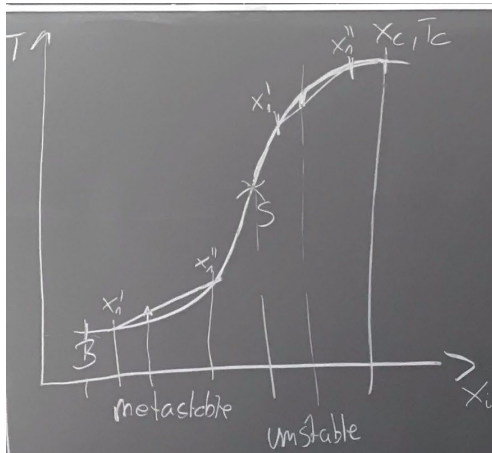
$$\frac{\Delta H_m}{RT} = x_1 x_2 \chi$$

$$\chi \equiv \frac{\Delta z w}{kT}$$

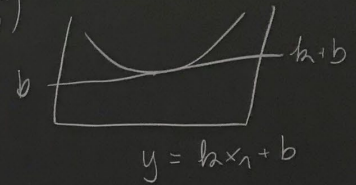
$$\chi \sim \frac{1}{T}$$



$$\frac{\Delta G_m}{RT} = (x_1 \ln x_1 + x_2 \ln x_2 + x_1 x_2 \chi)$$



Bimodal $\mu_1(x_1') = \mu_1(x_1'')$
 $\mu_2(x_1') = \mu_2(x_1'')$



Critical $\frac{\partial^3 \Delta G_m}{\partial x^3} = 0$

Spinodal $\frac{\partial^2 \Delta G_m}{\partial x^2} = 0$

$$\frac{\partial^3 \Delta G_m}{\partial x^3} = \frac{1}{N_2^2} + \frac{1}{(1-x_2)^2} = 0 \quad x_c = \frac{1}{1 + \sqrt{N_1}}$$

$x_1 + x_2 = 1$

$$\frac{\partial^2 \Delta G_m}{\partial x^2} = \frac{1}{1-x_2} + \frac{1}{N_2} - 2\chi \rightarrow \chi = \frac{1}{2} \left(N_2 + \frac{1}{1-x_2} \right)$$

$$\chi_c = \frac{1}{2} \left(\frac{1}{N} + \frac{2}{1/N} + 1 \right) \quad N=1 \quad \chi_c=2$$

$$N \rightarrow \infty \quad \chi_c = \frac{1}{2}$$

per site $\frac{\partial^2 \left(\frac{\Delta G}{kT} \right)}{\partial x^2} = \frac{1}{v_A N_A} + \frac{1}{(1-v_A) N_B} - 2\chi = 0$

$$\frac{\partial^3 \left(\frac{\Delta G}{kT} \right)}{\partial x^3} = -\frac{1}{v_A^2 N_A} + \frac{1}{(1-v_A)^2 N_B} = 0$$

Critical comp $\chi_c = -\frac{N_B + \sqrt{N_A N_B}}{N_A - N_B}$

$$v_{A,CH} = \frac{\sqrt{N_B}}{\sqrt{N_A} + \sqrt{N_B}}$$

$$\chi_{crit} = \frac{(\sqrt{N_A} + \sqrt{N_B})^2}{2N_A N_B}$$

Flory-Huggins $N_B = 1$ (Solvent)

N_A polymer $N \rightarrow \infty$

$$v_{crit} = \frac{1}{1 + \sqrt{N_A}}$$

$$\chi_{crit} = \frac{1}{2}$$

blend symmetric $N_A = N_B = N$
 $N \rightarrow \infty$

$$\chi_{crit} = \frac{1}{2}$$

$$\chi_{crit} = 0$$